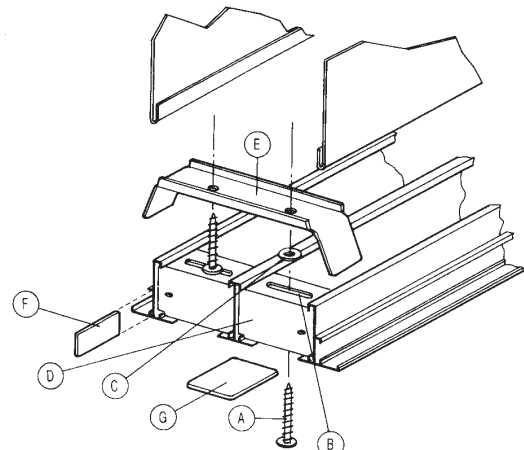
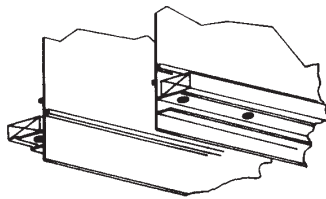
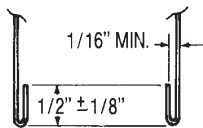


Nominal Inlet Size	A	B	Listed Length of Plenum "C" Dimension									
			23	24	35	36	47	48	59	60	71	72
04 - 05 06 - 07 08	9	7-1/4	22-3/4	23-3/4	34-3/4	35-3/4	46-3/4	47-3/4	58-3/4	59-3/4	70-3/4	71-3/4
09 - 10	9	8-1/4										
12	9	9-1/4										

"D" Dimension										
Option 14	Channelaire		Slot Quantity							
	Border	Slot	1	2	3	4	5	6	7	8
A	13/16	1/2	N/A	3-7/16	4-3/4	6-1/16	7-3/8	8-11/16	10	11-5/16
		3/4	N/A	3-15/16	5-1/2	7-1/16	8-5/8	10-3/16	11-3/4	13-15/16
		1	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
B	1-1/8	1/2	2-3/4	4-1/16	5-3/8	6-11/16	8	9-5/16	10-5/8	11-15/16
		3/4	3	4-9/16	6-1/8	7-11/16	9-1/4	10-13/16	12-3/8	13-15/16
		1	3-1/4	5-5/16	7-3/8	9-7/16	11-1/2	13-9/16	15-5/8	17-11/16

"D" Dimension										
Option 14	Channelaire		Slot Quantity							
	Border	Slot	1	2	3	4	5	6	7	8
C	13/16	1/2	N/A	3	4-5/16	5-5/8	6-15/16	8-1/4	9-9/16	10-7/8
		3/4	N/A	3-1/2	5-1/16	6-5/8	8-3/16	9-3/4	11-5/16	12-7/8
		1	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
C	1-1/8	1/2	N/A	3	4-5/16	5-5/8	6-15/16	8-1/4	9-9/16	10-7/8
		3/4	N/A	3-1/2	5-1/16	6-5/8	8-3/16	9-3/4	11-5/16	12-7/8
		1	N/A	4-1/2	6-9/16	8-5/8	10-11/16	12-3/4	14-13/16	16-7/8

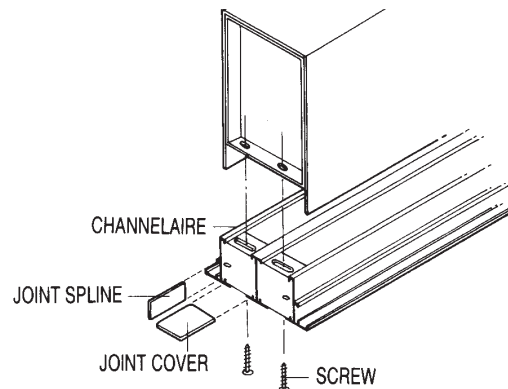


1. Hem duct as shown should be installed 3/4" above finished ceiling.
2. If mounting frame is used, fasten it to ceiling.
3. Place screws 'A' through slot 'B' and turn retaining washers 'C' on to screws until threads are completely extended above end bracket 'D'.
4. Engage two threads of each screw in mounting bracket 'E'.
5. Place diffuser section in duct opening and insert mounting brackets 'E' into duct hem.
6. Install joint splines 'F' to align butted sections.
7. Draw diffuser into place with screws.
8. Snap joint cover 'G' into slot under bracket 'D'.

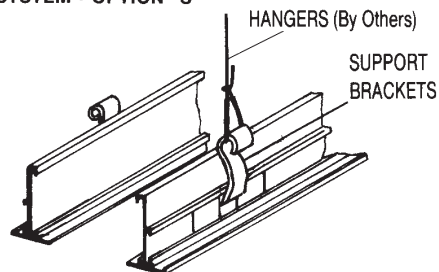
For butted units  
1/32" space must be provided  
at joints to allow for thermal expansion

## PLENUM

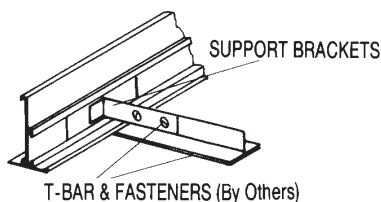
1. Plenums should be installed a minimum of 3/4" above the finished ceiling.
2. Plenums must be the same listed length as the diffuser section they are to be mounted on.
3. To attach the plenum, insert the screws through the end bracket in the outside slots of the Channelaire.
4. The screws will line up with pierced holes in the plenum ends.
5. Tighten screws until the diffuser is tight to the ceiling.



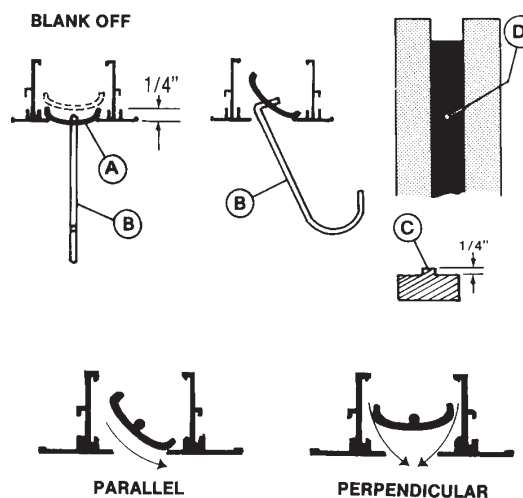
## SUPPORT BRACKETS FOR SUSPENSION SYSTEM - OPTION "S"



## SUPPORT BRACKETS FOR T-BAR - OPTION "T"



## PATTERN ADJUSTMENT



### Parallel Discharge

1. Set pattern control 'A' in neutral attitude and position at 1/4" from face of diffuser. (This can be done by pulling to full closed with furnished hook 'B', and then using suggested template 'C', push pattern control into position at each adjustment hole 'D'.)
2. Insert tip of hook halfway into hole and rotate control in desired direction until one side of slot is completely closed. This position will result in an opening of 3/8" on which all catalog data is based.

### Perpendicular Discharge

1. Same as for parallel discharge except position of pattern control is 3/8" from diffuser face.